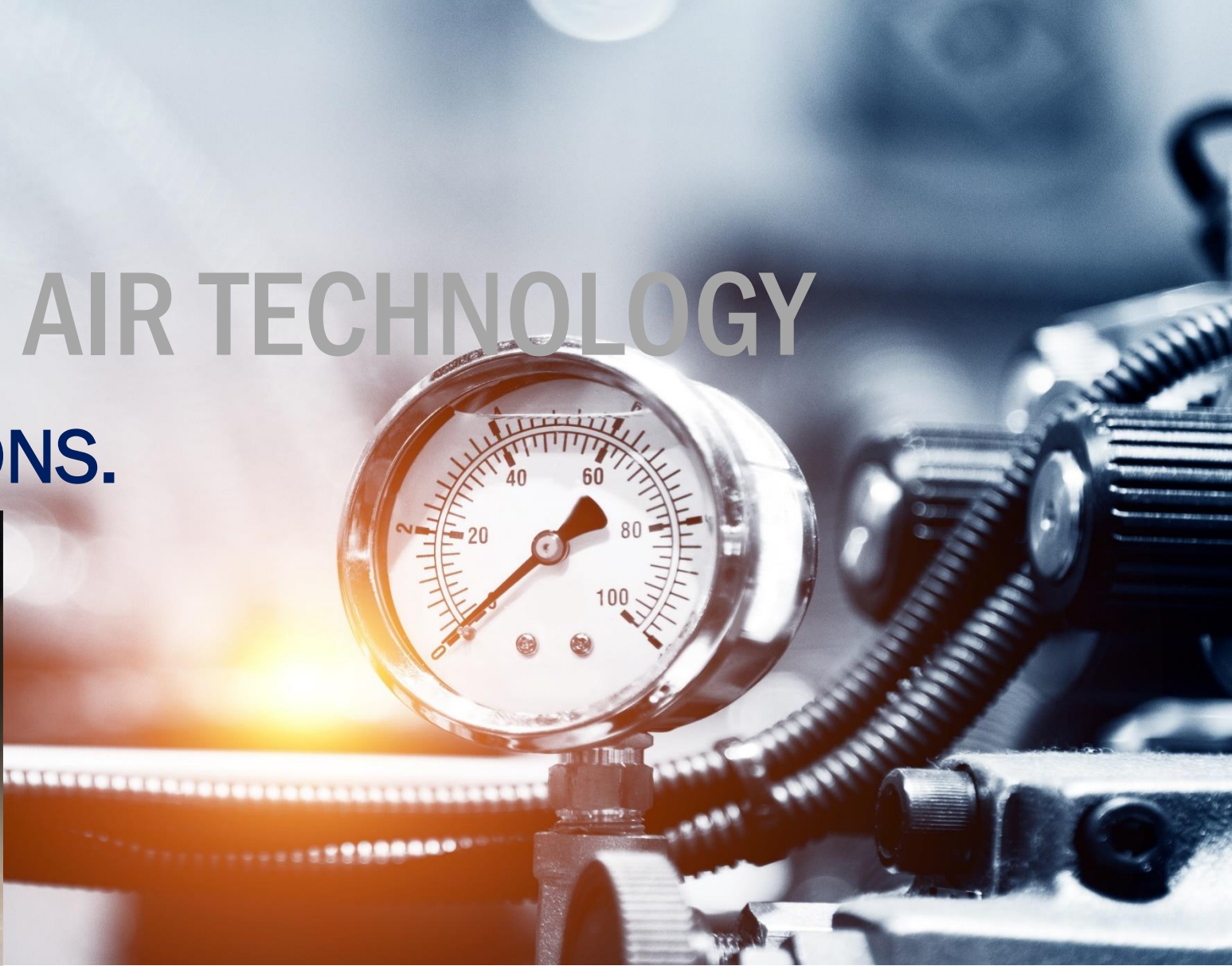


EPUTEK - COMPRESSED AIR TECHNOLOGY PROVIDING SOLUTIONS.



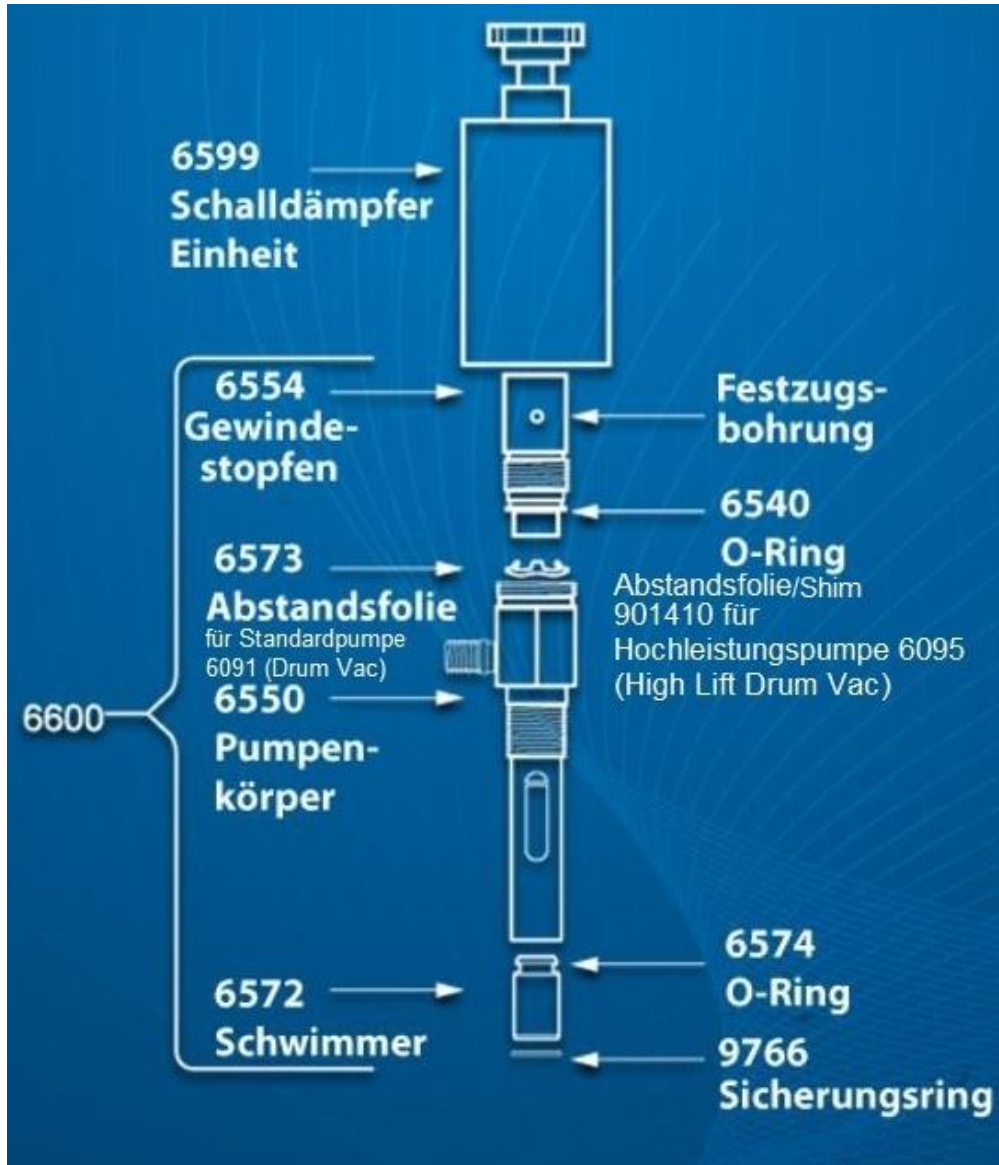
CLEANING INSTRUCTIONS FOR “REVERSIBLE DRUM VAC”



- ▶ The pump body protruding into the barrel needs to be cleaned occasionally.
- ▶ Place the Reversible Drum Vac in a mild cleaning or degreasing agent. After cleaning is complete, ensure that the float moves freely.



- ▶ Use a compressed air gun to remove solution residues and contaminants.
- ▶ The Soft Grip Safety Air Gun is ideal for this.
- ▶ (Don't forget - wear eye protection.)



- If the Reversible Drum Vac becomes clogged, it can be disassembled for cleaning.



- ▶ To remove the muffler, hold the hex body with a wrench while unscrewing the cylindrical muffler to the left using a strap wrench.





- ▶ After the silencer has been removed, mark the position between the tenon/bung and the main part so that the unit can be reassembled correctly after cleaning.
- ▶ Thanks to the pressed shim, the air gap should, if possible, have the original size ex works, which corresponds to a
- ▶ The volume flow meter was determined to be suitable.
- ▶ After dismantling the silencer unit, unscrew the threaded plug using a hook wrench.

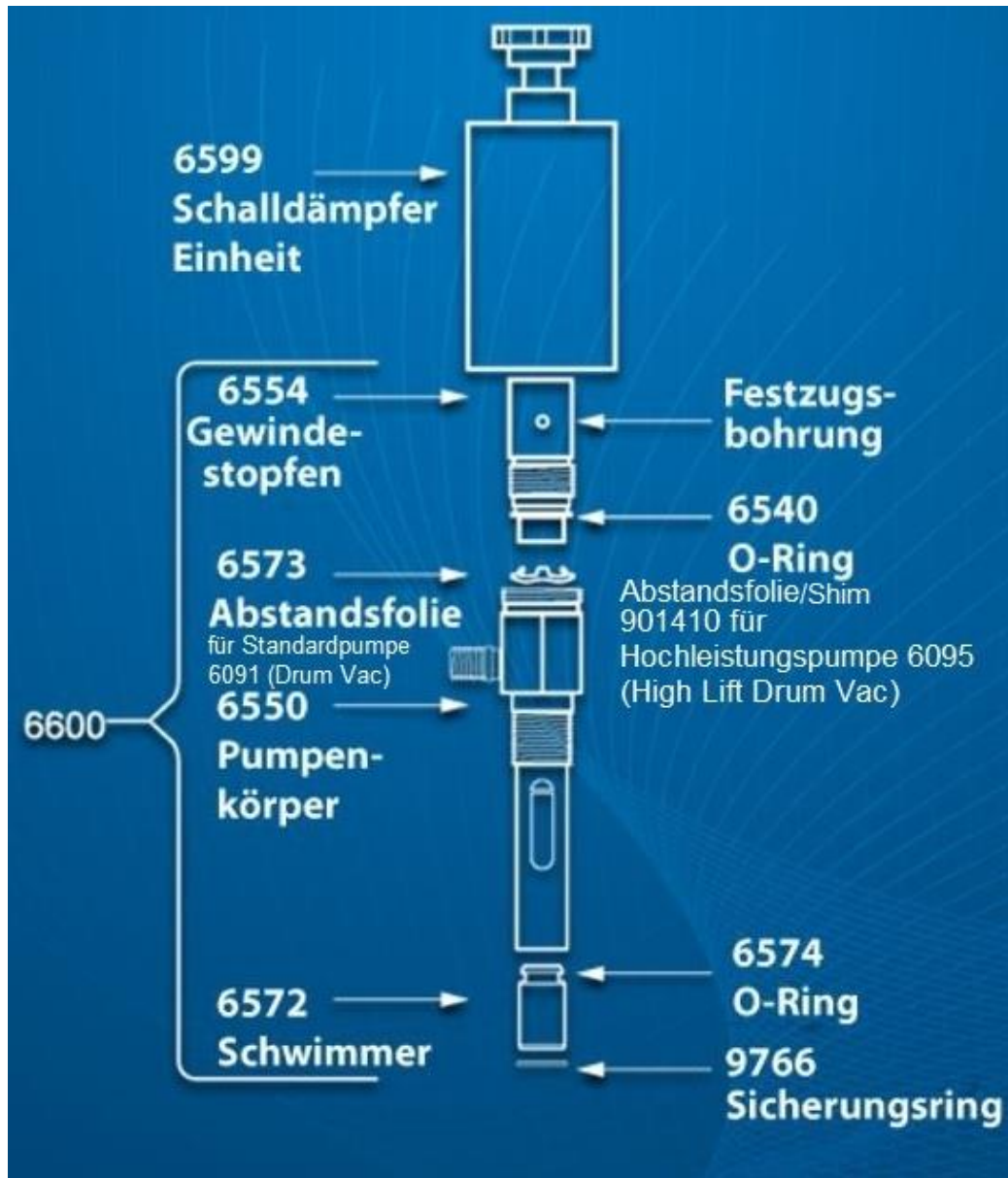




- ▶ Carefully remove the spacer from the pump body and clean it with a mild cleaning or degreasing agent.



- ▶ Clean O-ring and threaded plug with a mild cleaning agent.
- ▶ Clean the inside of the pump body to remove residue from the spacer's contact surface.
- ▶ Use a compressed air gun to remove solution residues and contaminants. The Soft Grip Safety Air Gun is ideal for this.



- ▶ Allow all parts to dry before assembly.
- ▶ Note the position of the spacer shown below.
- ▶ Do not overtighten the threaded plug as this may damage the spacer and restrict airflow.